## **AMENDMENTS TO THE CLAIMS**

1. (Currently Amended) A process for the preparation of Desogestrel which comprises the regioselective reduction of the compound of formula

to give the compound of formula

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- 2. (Original) A process according to claim 1 in which said reduction is performed in the presence of an alkaline borohydride, a strong organic acid and a C<sub>1</sub>-C<sub>3</sub> organic acid.
- 3. (Original) A process according to claim 2 in which said borohydride is sodium borohydride, said strong organic acid is trifluoroacetic acid and said C<sub>1</sub>-C<sub>3</sub> organic acid is acetic acid.
- 4. (Currently Amended) A process according to claim 2 in which said reduction is performed in an organic solvent selected among dichloromethane, tetrahydrofuran or diglyme, preferably dichloromethane.
- 5. (Currently Amended) A process according to claim 2 in which the ratio between the moles of borohydride and the moles of compound XIIa is between 8 and 2, preferably between 5.5 and 6.5.
- 6. (Currently Amended) A process according to claim 3 in which trifluoroacetic acid and acetic acid are used in a ratio by volume from 2:1 to 1:2, preferably in a ratio by volume of 1:1.
- 7. (Original) A process according to claim 1 in which said reduction is performed with about 6 moles of sodium borohydride per mole of compound XIIa, trifluoroacetic acid and acetic acid in a ratio by volume of 1:1, in dichloromethane and at a temperature of reaction between 0°C and 25°C.

- 8. (Original) A process according to claim 1 which further comprises:
- (b) the protection of the carbonyl group of the compound of formula XIVa to give the protected compound of formula

XV

in which

 $R_3$  represents a  $C_1$ - $C_5$  alkyl group or the  $R_3$  groups together represent a -( $CH_2$ )<sub>n</sub>- chain wherein n is an integer from 2 to 4, optionally substituted by one or more methyl groups;

(c) the subsequent oxidation reaction of the protected compound of formula XV to give the compound of formula

$$\begin{array}{c|c} & & & \\ & & & \\ & & & \\ \hline & & & \\ \hline & & & \\ \end{array}$$

in which R<sub>3</sub> has the above reported meanings;

(d) the subsequent olefination reaction of the compound of formula XVI to give the compound of formula

$$\begin{array}{c|c} & & & \\ & & & \\ & & & \\ \hline & & & \\ \hline & & & \\ \end{array}$$

in which R<sub>3</sub> has the above reported meanings.

- 9. (Original) A process according to claim 8 in which the two R<sub>3</sub> groups together form a (CH<sub>2</sub>)<sub>n</sub>- chain wherein n is equal to 3.
- 10. (Currently Amended) A process according to claim 8 in which the protection of the carbonyl group (b) is performed in the presence of 4-7 equivalents of 1,3-propandiol, of 2-4

moles of triethylorthoformate per mole of substrate XIVa and of p-toluensulfonic acid in a catalytic amount, at a temperature between 10 and 50°C, preferably at about 40°C.

- 11. (Original) A process according to claim 8 in which the oxidation reaction (c) is performed with a chromium based oxidant selected among 10% chromic acid in 9/1 pyridine/water (Conforth's reagent), pyridinium chlorochromate and 4-dimethylaminopiridinium chlorochromate, in an organic solvent selected among dichloromethane or admixtures of dichloromethane and water, in the presence of a phase transfer, or pyridine, at a concentration of substrate XV between 0.05 and 0.2 molar and at a temperature between 0°C and 15°C.
- 12. (Original) A process according to claim 8 in which the olefination reaction (d) is performed by reaction with methyltriphenylphosphonium iodide or chloride, in a polar aprotic solvent or in an ether, in the presence of 1.1-1.5 moles of a strong base per mole of phosphonium salt, at a temperature between 40°C and 90°C.
- 13. (Currently Amended) A process according to claim 8 which further comprises:
- (e) the deprotection reaction of the compound of formula XVII to give the compound of formula

(f) the subsequent ethinylation reaction at the 17 position of the compound of formula XVIII to give Desogestrel of formula

- 14. (Original) A process for the preparation of Desogestrel which comprises:
- (b) the protection of the carbonyl group of the compound of formula

to give the protected compound of formula

$$\begin{array}{c|c} & & & \\ & & & \\ & & & \\ & & & \\ & & & \\ \end{array} \begin{array}{c} & & \\ & \\ \end{array} \begin{array}{c} & & \\ \end{array} \begin{array}{c} & & \\ & \\ \end{array} \begin{array}{c} & & \\ \end{array} \begin{array}{c} & & \\ & \\ \end{array} \begin{array}{c} & & \\ \end{array} \begin{array}{c} & & \\ & \\ \end{array} \begin{array}{c} & & \\ \end{array} \begin{array}{c} & & \\ & \\ \end{array} \begin{array}{c} & & \\ & \\ \end{array} \begin{array}{c} & \\ \end{array} \begin{array}{c} & &$$

in which

 $R_3$  represents a  $C_1$ - $C_5$  alkyl or the two  $R_3$  groups together represent a  $-(CH_2)_n$ - chain wherein n is an integer from 2 to 4, optionally substituted by one or more methyl groups;

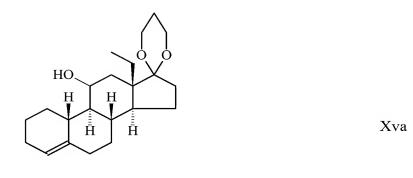
(c) the subsequent oxidation reaction of the protected compound of formula XV to give the compound of formula

in which R<sub>3</sub> has the above reported meanings;

(d) the subsequent olefination reaction of the compound of formula XVI to give the compound of formula  $R_{3}O$   $OR_{3}$ 

in which R<sub>3</sub> has the above reported meanings.

15. (Currently Amended) The compounds of formula



TT XVIIa

H

16. (Original) A process for the preparation of a compound of formula

$$R_1$$
 $R_2$ 
 $R_1$ 
 $R_2$ 
 $R_3$ 
 $R_4$ 
 $R_4$ 
 $R_5$ 
 $R_4$ 
 $R_5$ 
 $R_4$ 
 $R_5$ 
 $R_5$ 
 $R_7$ 
 $R_7$ 

in which

R and R2 represent H or CH3, and

R<sub>1</sub> represents H or OH,

by regioselective reduction of the compound of formula

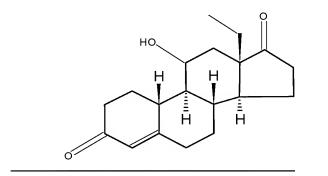
$$R_1$$
 $R_2$ 
 $R_1$ 
 $R_2$ 
 $R_3$ 
 $R_4$ 
 $R_4$ 
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 $R_7$ 
 $R_7$ 

in which R, R<sub>1</sub> and R<sub>2</sub> have the meanings reported above.

17. (Currently Amended) A process according to claim 16 in-eui wherein R=H,  $R_1$ =OH e  $R_2$ =C $H_3$ .

18. (Currently Amended) A process according to claim 16 in which said reduction is performed in the presence of an alkaline borohydride-including sodium borohydride, a strong organic acid including trifluoroacetic acid and a  $C_1$ - $C_3$  organic acid including acetic acid and in which said reduction is performed in an organic solvent selected from the group consisting of dichloromethane, tetrahydrofuran or diglyme, in which the ratio between the moles of borohydride and the moles of compound XIIa is between 8 and 2, in which trifluoroacetic acid and acetic acid are used in a ratio by volume from 2:1 to 1:2, and in which said reduction is performed with about 6 moles of sodium borohydride per mole of compound XIIa, trifluoroacetic acid and acetic acid in a ratio by volume of 1:1, in dichloromethane and at a temperature of reaction between  $0^{\circ}$ C and  $25^{\circ}$ C<sub>2</sub>

## wherein compound XIIa is a compound of formula



<u>XIIa</u>

19. (Currently Amended) A method of preparing Desogestrel comprising providing one or more compounds of formula

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XIIa,

XIVa

and

XV

as intermediates and reacting said intermediates to produce Desogestrel.

20. (Currently Amended) A process according to claim 17 in which said reduction is performed in the presence of an alkaline borohydride-including sodium borohydride, a strong organic acid including trifluoroacetic acid and a C<sub>1</sub>-C<sub>3</sub> organic acid including acetic acid and in which said reduction is performed in an organic solvent selected from the group consisting of dichloromethane, tetrahydrofuran or diglyme, in which the ratio between the moles of borohydride and the moles of compound XIIa is between 8 and 2, in which trifluoroacetic acid and acetic acid are used in a ratio by volume from 2:1 to 1:2, and in which said reduction is performed with about 6 moles of sodium borohydride per mole of compound XIIa, trifluoroacetic acid and acetic acid in a ratio by volume of 1:1, in dichloromethane and at a temperature of reaction between 0°C and 25°C

, wherein compound XIIa is a compound of formula

<u>XIIa</u>

- 21. (New) The process according to claim 2 in which said reduction is performed in an organic solvent comprising dichloromethane.
- 22. (New) The process according to claim 2 in which the ratio between the moles of borohydride and the moles of compound XIIa is between 5.5 and 6.5.
- 23. (New) The process according to claim 3 in which trifluoroacetic acid and acetic acid are used in a ratio by volume of 1:1.
- 24. (New) The process according to claim 10 in which the protection of the carbonyl group (b) is performed at a temperature of about 40°C.
- 25. (New) The process according to claim 18 wherein the alkaline borohydride comprises sodium borohydride.
- 26. (New) The process according to claim 18 wherein the strong organic acid comprises trifluoroacetic acid.
- 27. (New) The process according to claim 18 wherein the  $C_1$ - $C_3$  organic acid comprises acetic acid.
- 28. (New) The process according to claim 20 wherein the alkaline borohydride comprises sodium borohydride.
- 29. (New) The process according to claim 20 wherein the strong organic acid comprises trifluoroacetic acid.
- 30. (New) The process according to claim 20 wherein the C<sub>1</sub>-C<sub>3</sub> organic acid comprises acetic acid.